Material for dresser

Natural diamond

· Application : SDD, FDD, MDD, IDD

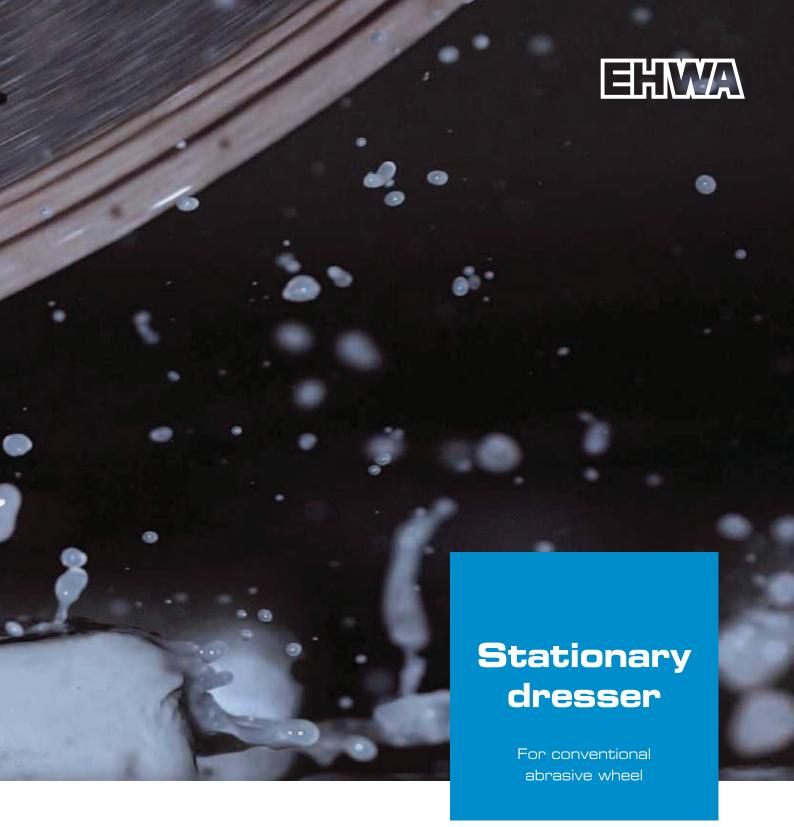**Mono diamond**

· Application : SDD, FDD, MDD
· Almost same properties as natural diamond

CVD (Chemical Vapor Deposition)

· Application : SDD, FDD, MDD
· Almost same properties as natural diamond

EHWA

Stationary dresser

For conventional abrasive wheel

Type of dresser

SDD	FDD	MDD	IDD
Single-point Diamond Dresser	Forming Diamond Dresser	Multi-point Diamond Dresser	Impregnated Diamond Dresser

Innovator in Technology **EHWA**

Conventional abrasive wheel
Stationary diamond dresser

Diamond Dresser
Natural, synthetic diamond

Dresser recommendations for abrasive wheel type

* SDD(Single-point Diamond Dresser), FDD(Forming Diamond Dresser),
MDD(Multi-point Diamond Dresser), IDD(Impregnated Diamond Dresser)

Straight
SDD, MDD, IDD

Tapered
SDD, MDD, IDD

Convex
SDD, FDD, MDD

Concave
SDD, MDD, IDD

Angled
FDD, MDD

Multi-angled
FDD, MDD

Dresser recommendations for abrasive wheel

Type	Applications	Note
SDD	For conventional abrasive wheels with straight shape, simple profile, thread and gear grinding	Classified by carat (Size range : 1/30~1.5CT)
FDD	For conventional abrasive wheels with simple and complex profile, thread and gear grinding	Classified by shape of angle and radius (Roof, Chisel, Cone)
MDD	For conventional abrasive wheels with straight shape and precise, complex profile grinding Ideal for precise angular profile	Classified by the number of diamond rods and types (available rods : 2~10)
IDD	Ideal for dressing large and wide conventional abrasive wheels. For dressing conventional surface and center-less abrasive wheels.	Classified by grit size (available mesh : #18~#140)

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